



Dart Aerospace Ltd.
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D5179-1**Job Sheet 183165****Part No:** D5179-1**Job Qty:** 4 ea**Part Name:** Doubler**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/13/18**Job Tracking No:****Due Date:** 9/21/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV A IPP REV:A 15.05.04 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/21/18	0.00	0.00	Start Up Waterjet		SEP 17 2018 68
100	Waterjet	4 pcs		9/21/18	0.01	0.16	Waterjet1		SEP 17 2018 68
110	QC	4 pcs		9/21/18	0.00	0.00	QC2 Waterjet-2		SEP 17 2018 68
120	QC	4 pcs		9/21/18	0.00	0.00	QC8-6		SEP 17 2018 68
130	HandFinish	4 pcs		9/21/18	0.00	0.12	HandFinish1		SEP 17 2018 68
140	QC	4 pcs		9/21/18	0.00	0.00	QC7-5		SEP 17 2018 68
150	Packaging	4 pcs		9/21/18	0.00	0.00	Packaging3		SEP 22 2018 9-89
160	QC21-SA	4 Ea		9/21/18	0.00	0.00	QC21		SEP 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.5000 sf (.125 ea)	90-Start up Operation	SEP 18 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	1	161	0

Part Specifications

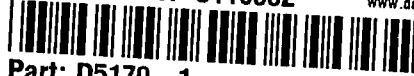
Specifications could not be found.

Plex 9/13/18 9:15 AM Dart.Gagnon.Michelle



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Container No: S110382



Part: D5179-1

Job No: 183165

Serial No/Batch: S110382

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/15/18

